

Automation & Power Incorporated

HAMMOND MANUFACTURING

1418 FS Series













Application

- Designed to house electrical, electronic, hydraulic or pneumatic controls with provision for panel mounting or rack mounting of equipment.
- Provides a degree of protection from falling dirt, dust, oil and water.
- Available with front access only or both front and rear access.
- A variety of inner panels, rack mounting rails and swing out frames are available to provide flexibility in mounting arrangements.

Standards

- UL 508A Type 12
- CSA Type 12
- Complies with
 - NEMA Type 12
 - IEC 60529, IP66

Construction

- Formed 14 gauge steel bodies and doors.
- Smooth, continuously welded seams without knockouts, cutouts or holes.
- Door and body stiffeners are provided in the larger enclosures for extra rigidity.
- Welded brackets provide for enclosure mounting.
- Formed lip on door and enclosure exclude flowing liquids and contaminants.
- Continuously hinged door may be removed by pulling the hinge pin.
- Door is secured with easily operated stainless steel clamps.
- Provision for padlocking.
- Oil resistant gaskets are permanently secured.
- A removable 12 gauge inner panel is included.
- Collar studs are provided for mounting inner panels.
- A bonding stud is provided on the door and a grounding stud is provided in the enclosure
- A literature pocket is provided for the inside of the door.

Finish

- Cover and enclosure are finished in recoatable smooth ANSI 61 gray powder coatin..
- Removable inner panel is finished in white powder coating.





Quality Products. Service Excellence.

Type 12 Mild Steel Freestanding Enclosure 1418 FS Series

Continuous Hinge Door with Handle

	Enclosure			Optional
Part No.	Н	W	D	Panel
<u>1418TW18</u>	60.06	24.06	18.06	60TWFW
<u>1418W18</u>	72.06	24.06	18.06	<u>72WFW</u>
<u>1418X18</u>	72.06	30.06	18.06	<u>72XFW</u>
<u>1418Y18</u>	72.06	36.06	18.06	<u>72YFW</u>
<u>1418YW20</u>	90.06	24.06	20.06	<u>90YWFW</u>
<u>1418YY20</u>	90.06	36.06	20.06	<u>90YFW</u>
<u>1418TY24</u>	60.06	36.06	24.06	60TYFW
<u>1418W24</u>	72.06	24.06	24.06	<u>72WFW</u>
<u>1418X24</u>	72.06	30.06	24.06	<u>72XFW</u>
<u>1418Y24</u>	72.06	36.06	24.06	<u>72YFW</u>
<u>1418YY24</u>	90.06	36.06	24.06	<u>90YFW</u>
<u>1418W30</u>	72.06	24.06	30.06	<u>72WFW</u>
<u>1418Y30</u>	72.06	36.06	30.06	<u>72YFW</u>
<u>1418W36</u>	72.06	24.06	36.06	<u>72WFW</u>
<u>1418Y36</u>	72.06	36.06	36.06	<u>72YFW</u>
<u>1418YY36</u>	90.06	36.06	36.06	<u>90YFW</u>
<u>1418WD24</u>	72.06	24.06	24.06	<u>72WFW</u>
<u>1418XD24</u>	72.06	30.06	24.06	<u>72XFW</u>
<u>1418YD24</u>	72.06	36.06	24.06	<u>72YFW</u>
<u>1418YYD24</u>	90.06	36.06	24.06	<u>90YFW</u>
<u>1418WD30</u>	72.06	24.06	30.03	<u>72WFW</u>
<u>1418WD36</u>	72.06	24.06	36.06	<u>72WFW</u>
<u>1418YD36</u>	72.06	36.06	36.06	<u>72YFW</u>
<u>1418YYD36</u>	90.06	36.06	36.06	<u>90YFW</u>