

Automation & Power Incorporated

1422 FM Series





Inner Panel Included









Application

- Designed to house electrical, electronic, hydraulic or pneumatic controls and instruments
- Provides a degree of protection from falling dirt, dust, oil and water.

Standards

- UL 508A Type 12
- CSA Type 12
- Complies with
 - NEMA Type 12
 - IEC 60529, IP54

Construction

- Enclosures are formed steel 14 gauge (54" high), 12 gauge (60" high), or combination10/12 gauge (72" high).
- Smooth, continuously welded seams without knockouts, cutouts or holes.
- Body stiffeners are provided in the larger enclosures for extra rigidity.
- Heavy duty lifting eyebolts are provided with reinforced support angles.
- 12" floor stands are welded to the enclosure. (w/ feet Part No.)..
- Welded brackets provide for enclosure mounting (w/o feet Part No.).
- Gasketed overlapping doors eliminate the need for a center post.
- Continuously hinged doors may be removed by pulling the hinge pin.
- Doors are secured with a three point latch and operated with a key locking, padlockable handles
- Latch rods are equipped with rollers for easier door closing.
- Oil resistant gaskets are permanently secured.
- A removable 10 gauge inner panel is included in enclosures
 60" and larger. Smaller sizes include a 12 gauge inner panel.
- Provision for light kit mounting.
- Panel supports are provided in enclosures 60" and larger for easy panel installation.
- Collar studs are provided for mounting inner panels.
- A grounding stud is provided in the enclosure for each door and a bonding stud is provided on the door.
- A literature pocket is provided for the inside of the door.

Finish

- Cover and enclosure are phosphatized and finished in recoatable smooth ANSI 61 gray power coating.
- Removable inner panel is finished in white powder coating.





Quality Products. Service Excellence.

Type 12 Mild Steel Two Door Floormount Enclosure 1422 FM Series

Continuous Hinge Door with Handle

	Enclosure			Panel		
Part No.	Н	W	D	Н	W	
<u>1422A8</u>	54.13	42.06	8.69	50.00	38.00	
<u>1422B8</u>	60.13	48.06	8.69	56.00	44.00	
<u>1422B10</u>	60.13	48.06	10.69	56.00	44.00	
<u>1422D10</u>	60.13	60.06	10.69	56.00	56.00	
<u>1422E10</u>	72.13	60.06	10.69	68.00	56.00	
<u>1422F10</u>	72.13	72.06	10.69	68.00	38.00	
<u>1422B12</u>	60.13	48.06	12.69	56.00	44.00	
<u>1422D12</u>	60.13	60.06	12.69	56.00	56.00	
<u>1422E12</u>	72.13	60.06	12.69	68.00	56.00	
<u>1422F12</u>	72.13	72.06	12.69	68.00	68.00	
<u>1422B16</u>	60.13	48.06	16.69	56.00	44.00	
<u>1422D16</u>	60.13	60.06	16.69	56.00	56.00	
<u>1422E16</u>	72.13	60.06	16.69	68.00	56.00	
<u>1422F16</u>	72.13	72.06	16.69	68.00	68.00	
<u>1422B20</u>	60.13	48.06	20.69	56.00	44.00	
<u>1422E20</u>	72.13	60.06	20.69	68.00	56.00	
<u>1422F20</u>	72.13	72.06	20.69	68.00	68.00	
<u>1422B24</u>	60.13	48.06	24.69	56.00	44.00	
<u>1422D24</u>	60.13	60.06	24.69	56.00	56.00	
<u>1422E24</u>	72.13	60.06	24.69	68.00	56.00	
<u>1422F24</u>	72.13	72.06	24.69	68.00	68.00	
<u>1422A8F</u>	54.13	42.06	8.69	50.00	38.00	
<u>1422B8F</u>	60.13	48.06	8.69	56.00	44.00	
<u>1422B10F</u>	60.13	48.06	10.69	56.00	44.00	
<u>1422D10F</u>	60.13	60.06	10.69	56.00	56.00	
<u>1422E10F</u>	72.13	60.06	10.69	68.00	56.00	
<u>1422F10F</u>	72.13	72.06	10.69	68.00	38.00	
<u>1422B12F</u>	60.13	48.06	12.69	56.00	44.00	
<u>1422D12F</u>	60.13	60.06	12.69	56.00	56.00	
<u>1422E12F</u>	72.13	60.06	12.69	68.00	56.00	
<u>1422F12F</u>	72.13	72.06	12.69	68.00	68.00	
<u>1422B16F</u>	60.13	48.06	16.69	56.00	44.00	
<u>1422D16F</u>	60.13	60.06	16.69	56.00	56.00	



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<u>1422E16F</u>	72.13	60.06	16.69	68.00	56.00
<u>1422F16F</u>	72.13	72.06	16.69	68.00	68.00
<u>1422B20F</u>	60.13	48.06	20.69	56.00	44.00
1422E20F	72.13	60.06	20.69	68.00	56.00
1422F20F	72.13	72.06	20.69	68.00	68.00
<u>1422B24F</u>	60.13	48.06	24.69	56.00	44.00
1422D24F	60.13	60.06	24.69	56.00	56.00
<u>1422E24F</u>	72.13	60.06	24.69	68.00	56.00
1422F24F	72.13	72.06	24.69	68.00	68.00